



MOUNTING HOLE LOCATIONS (INCHES)

- A) \_\_\_\_\_ (C) \_\_\_\_\_
- B) \_\_\_\_\_ (D) \_\_\_\_\_
- G) \_\_\_\_\_ (E) \_\_\_\_\_
- H) \_\_\_\_\_ (F) \_\_\_\_\_

I (MAJOR THREAD  $\phi$ ) \_\_\_\_\_ (PITCH) \_\_\_\_\_

CUSTOMER: \_\_\_\_\_

APPROVED BY: \_\_\_\_\_ DATE: \_\_\_\_\_

ROBOT MFG/MODEL#: \_\_\_\_\_

Max Allowable Vertical Moment 2000 (Nm)  
 Max Allowable Horizontal Moment 1500 (Nm)

**\*\*NOTE\*\***

LIST DIMENSIONS IN ACCORDANCE WITH TITLE BLOCK TOLERANCING

ALL TAPPED HOLES WILL BE THRU

ALL REAMED HOLES WILL BE THRU

DOWEL HOLE LOCATIONS (INCHES) - IF REQUIRED

- (J) \_\_\_\_\_ (L) \_\_\_\_\_ (R) \_\_\_\_\_
- (K) \_\_\_\_\_ (M) \_\_\_\_\_
- (P) \_\_\_\_\_ (N) \_\_\_\_\_
- (Q) \_\_\_\_\_ (O) \_\_\_\_\_



www.rjwilson.com  
 sales@rjwilson.com  
 781-335-5500

TOLERANCES UNLESS OTHERWISE SPECIFIED: FRACTIONAL: $\pm 1/16^\circ$ THIRD ANGLE PROJECTION .X $\pm 0.030^\circ$ .XX $\pm 0.010^\circ$ .XXX $\pm 0.005^\circ$ .XXXX $\pm 0.0005^\circ$ ANGLE: MACH $\pm 0.5^\circ$ BEND $\pm 1^\circ$	DESIGNED BY: Chad Sprow		<small>THIS PRINT IS PROPERTY OF SWIVELINK AND IS LOANED TO THE RECIPIENT SUBJECT TO RETURN UPON DEMAND. CONTENTS ARE COPYRIGHTED AND MUST NOT BE REPRODUCED IN ANY WAY WITHOUT PERMISSION.</small>
	DATE: 01/19/2021		
UNLESS OTHERWISE SPECIFIED: -BREAK ALL EDGES 1/32" -ALL SURFACES SQ WITHIN 0.002" -ALL DIAMETERS CONCENTRIC WITHIN 0.002" -STAMP PART NO. ON NON-WORKING SURFACE	SHEET 1 OF 1 DO NOT SCALE DRAWING	PART/DRW NO:	REVISION:
	WEIGHT: 34.141 lbs.	MATERIAL: HRS, A36	RB-MP-CUSTOMER INFORMATIONAL PRINT
CAD IS MASTER	MATERIAL FINISH: Powder Coat: After Weld		